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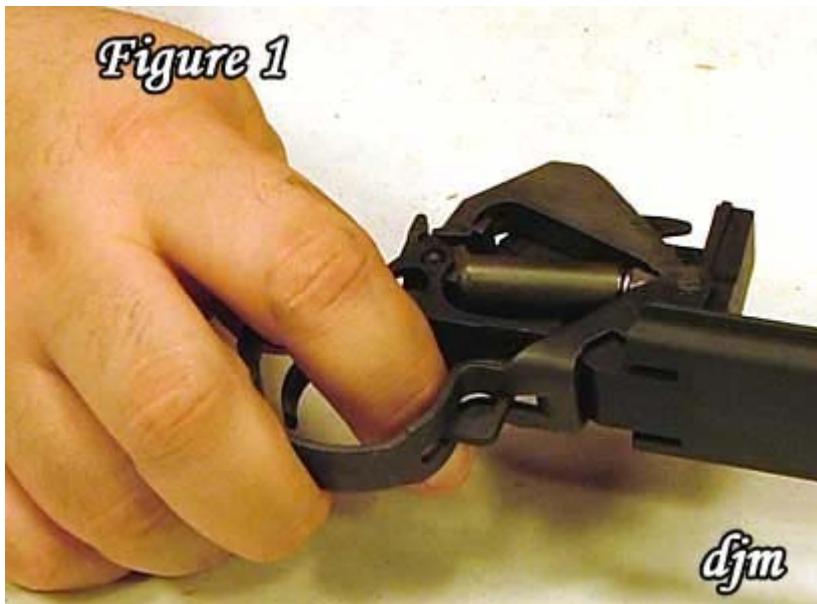
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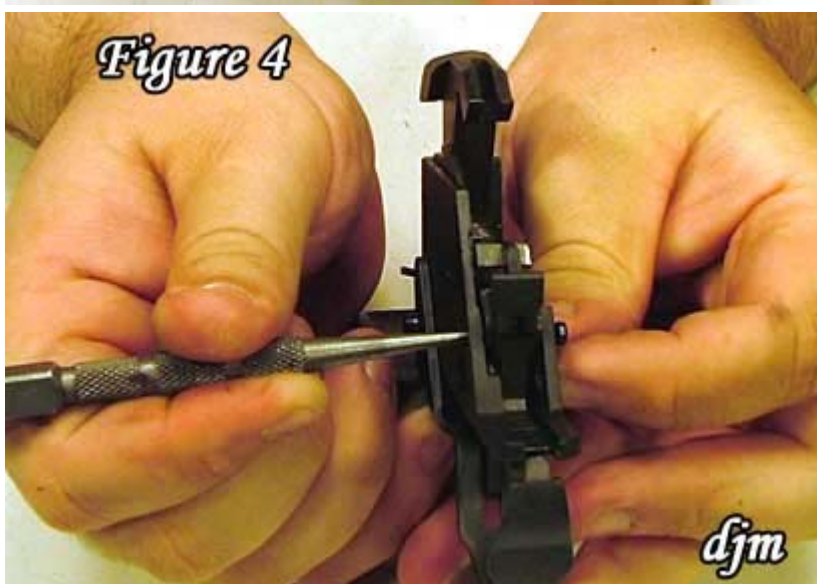


1) Make sure the safety is off.

2) While holding the hammer down, pull the trigger. Slowly allow the hammer to swing up and forward.



3) Figure 3 show the left side of the trigger pin.



4) Drift out the trigger pin.



5) While holding the trigger and sear in place with the palm of your hand remove the trigger pin.



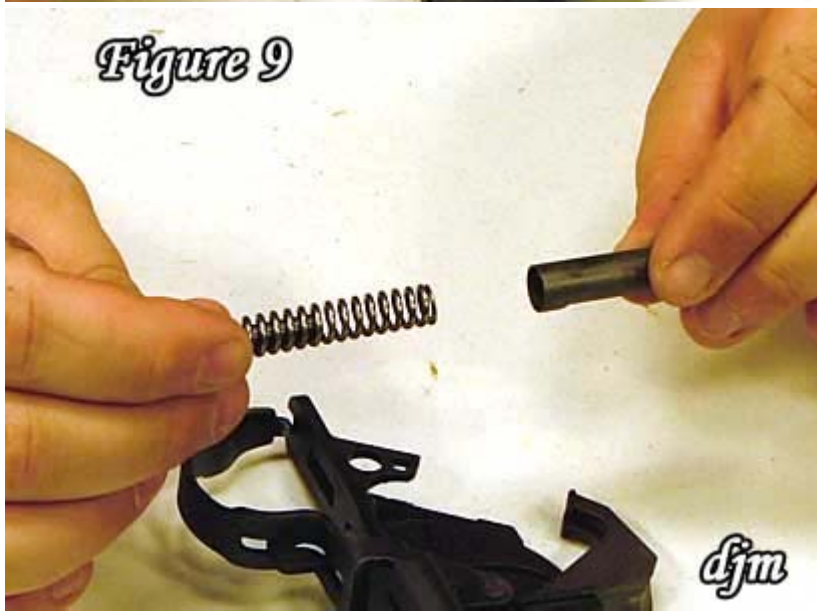
6) Allow the hammer spring to expand fully.



7) Remove the trigger, sear, spring, hammer spring housing, and plunger.



8) Separate the trigger, sear from the spring, hammer spring housing, and plunger.



9) Separate the spring and plunger from the hammer spring housing.

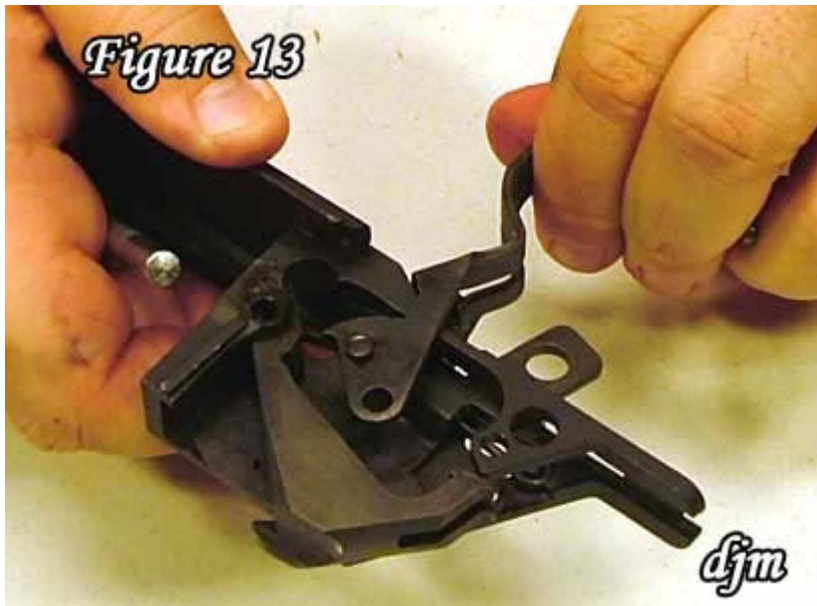
10) Separate the spring and plunger.



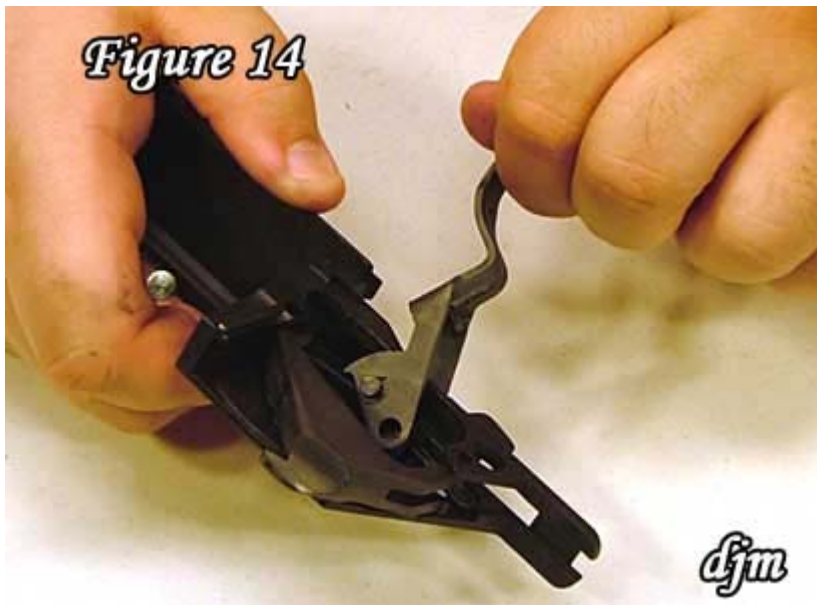
11) Drift out the hammer pin.



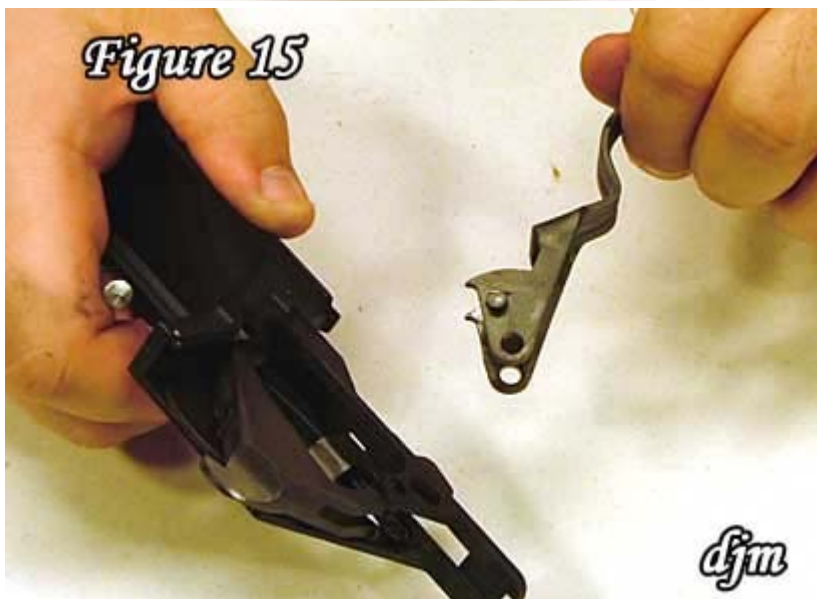
12) Remove the hammer pin.



13) Pull the trigger guard forward as show in figure 13.



14) Rotate the trigger guard to the right as shown in figure 14 so it can be removed.



15) Remove the trigger guard.



16) Remove the hammer.



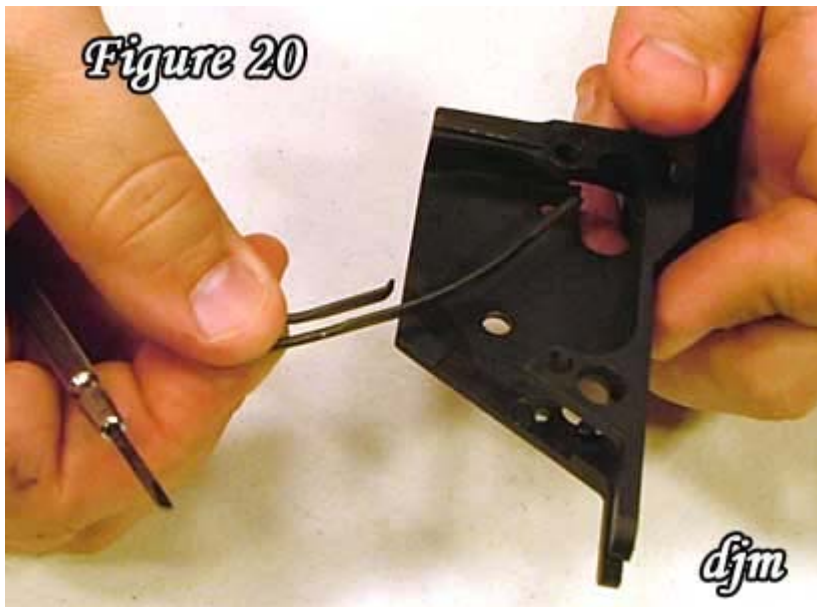
17) Pull the safety away from the trigger housing.



18) Remove the safety.



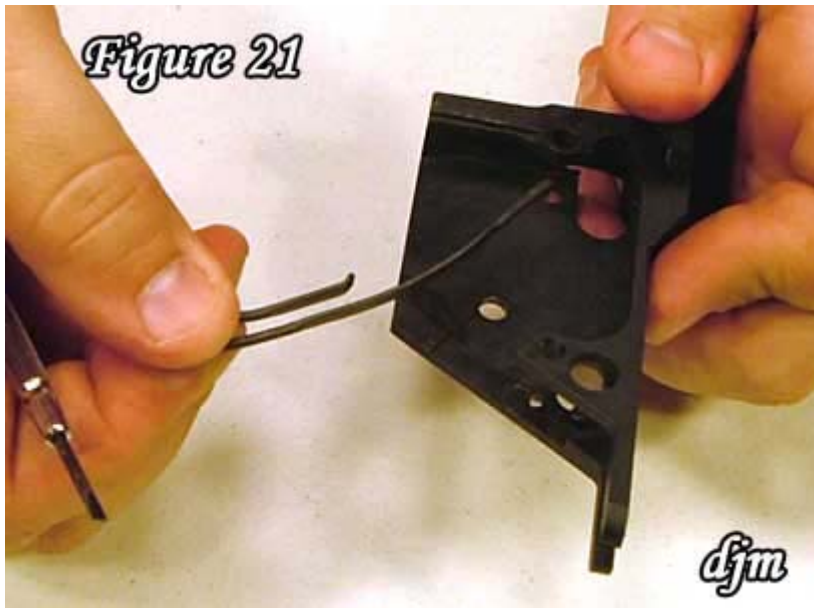
19) Note how the clip ejector is installed. Place a small screw driver between the clip ejector and the trigger housing and pop it off the trigger housing.



20) Remove the clip ejector.

### Reassembly Instructions

21) Replace the clip ejector.

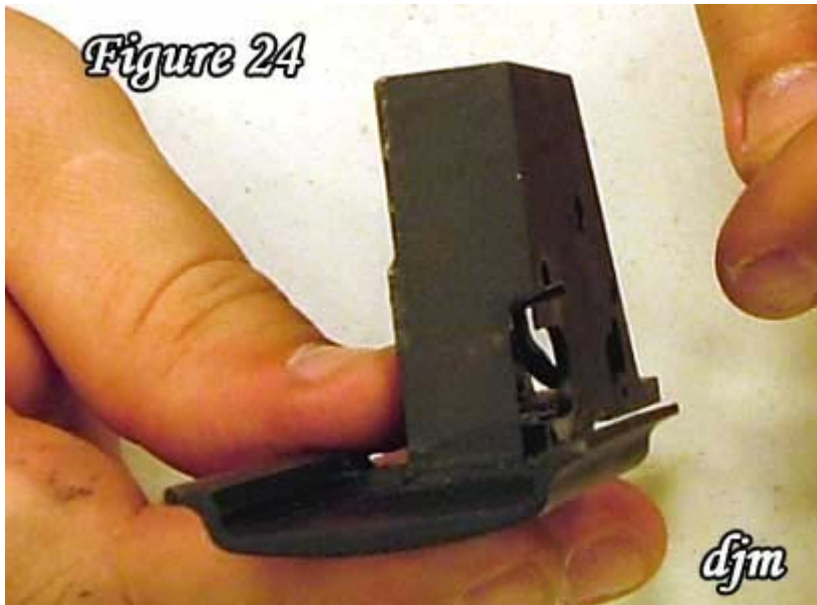


22) Hold the front the clip ejector in place with your hand as shown in figure 22.

23) Push up on the clip ejector and snap it into place on the trigger housing.



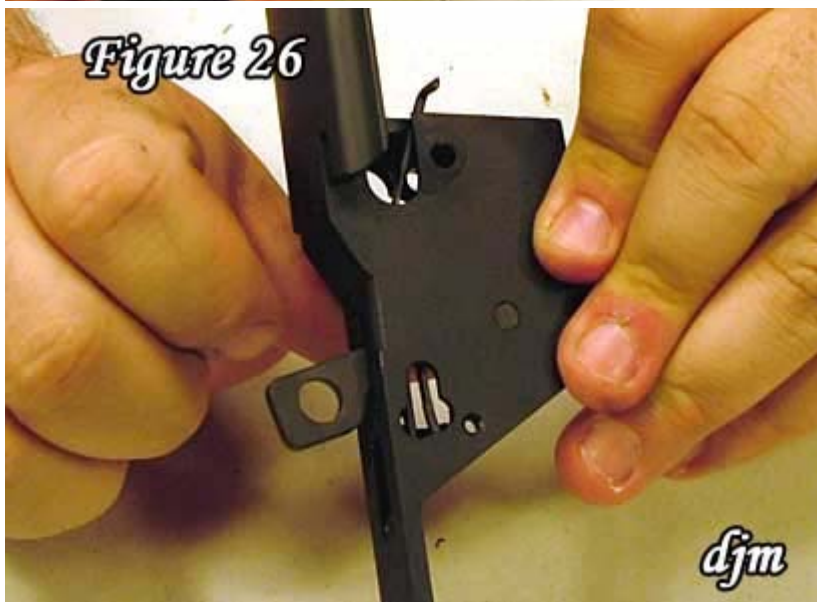
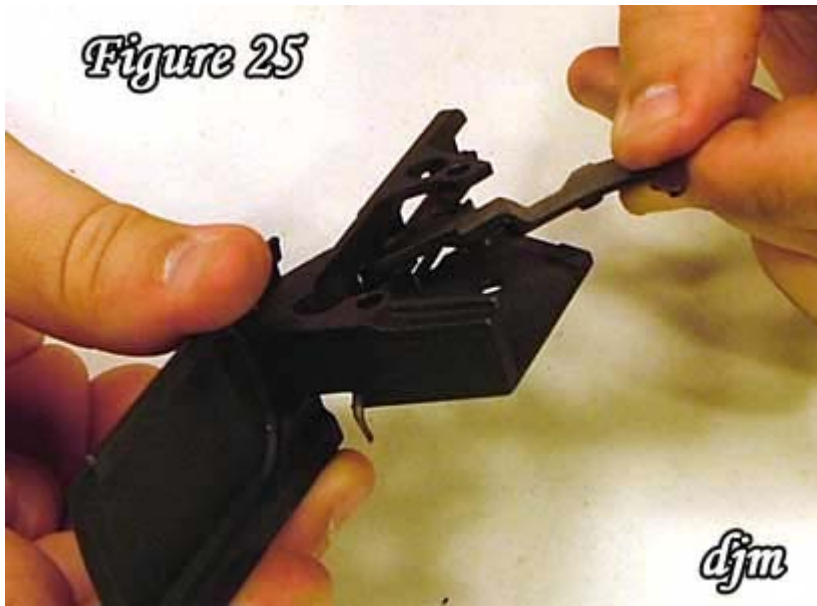
*Figure 23*



*Figure 24*

24) Figure 24 shows the position of the clip ejector on the front left of the trigger housing.

25) Insert the safety.



26) Snap the safety into place so the lug fits into the hole in the wall of the trigger housing as shown in figure 26.

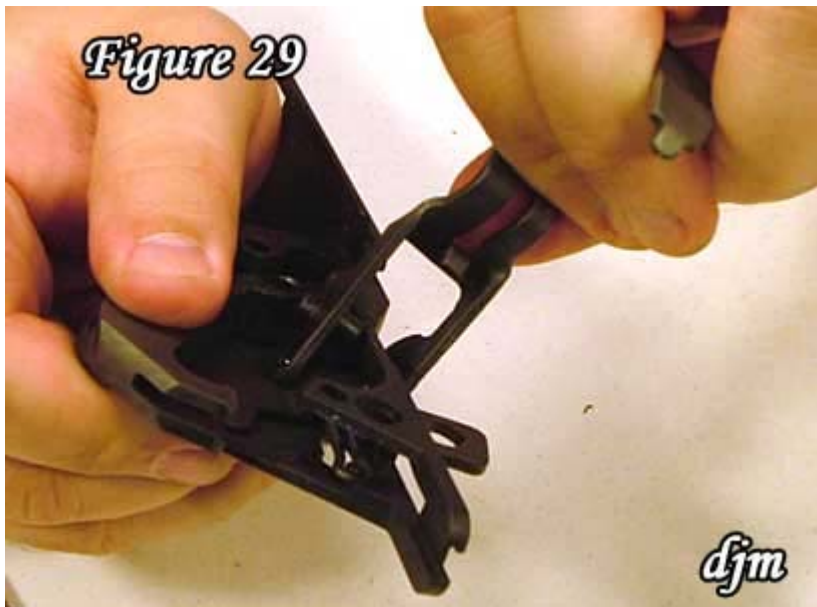


27) Move the safety back and forth.



**Figure 28**

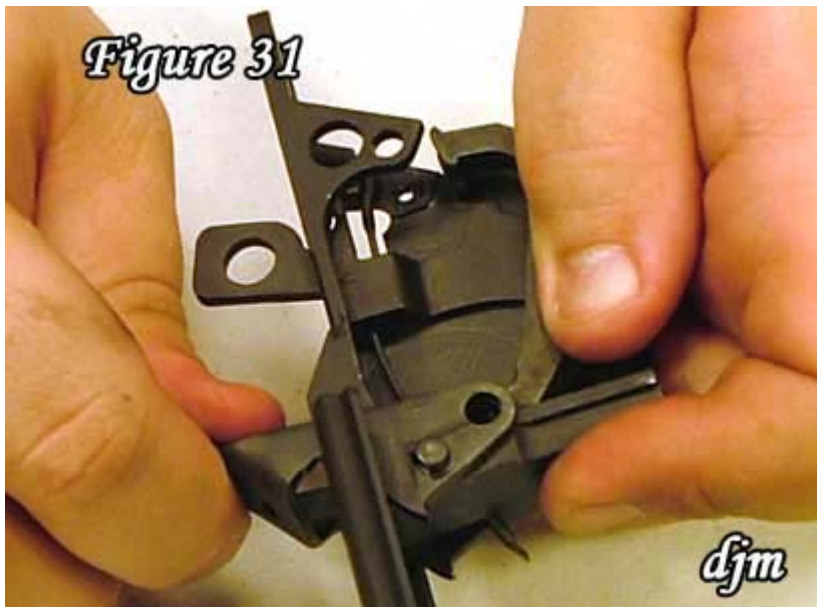
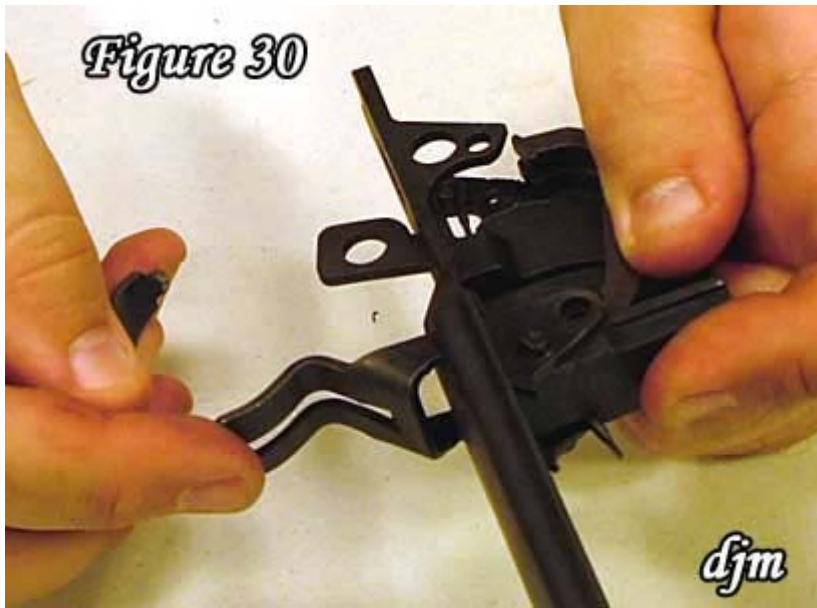
**28) Insert the hammer.**



**Figure 29**

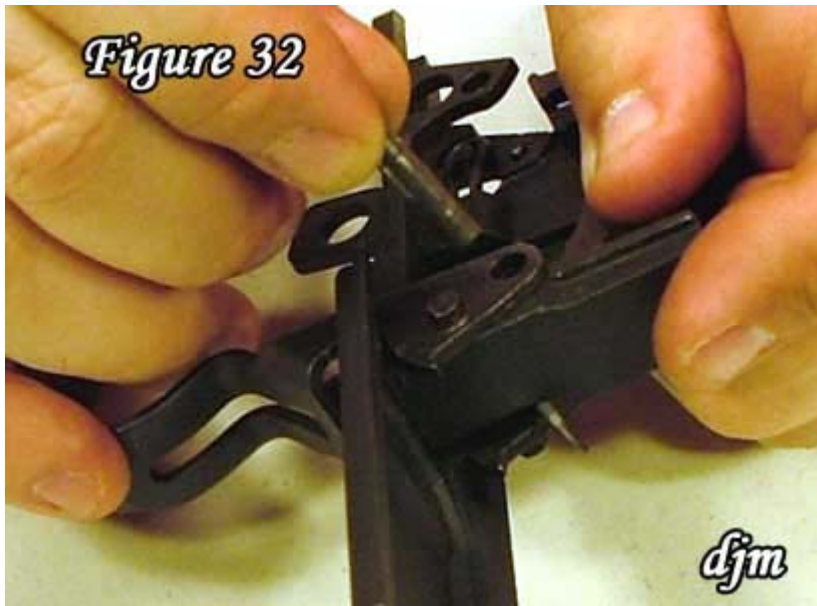
**29) Figure 29 shows how to cant the trigger guard to the right to install it.**

**30) Rotate the trigger guard into place.**



31) Align the holes of the trigger guard and the hammer.

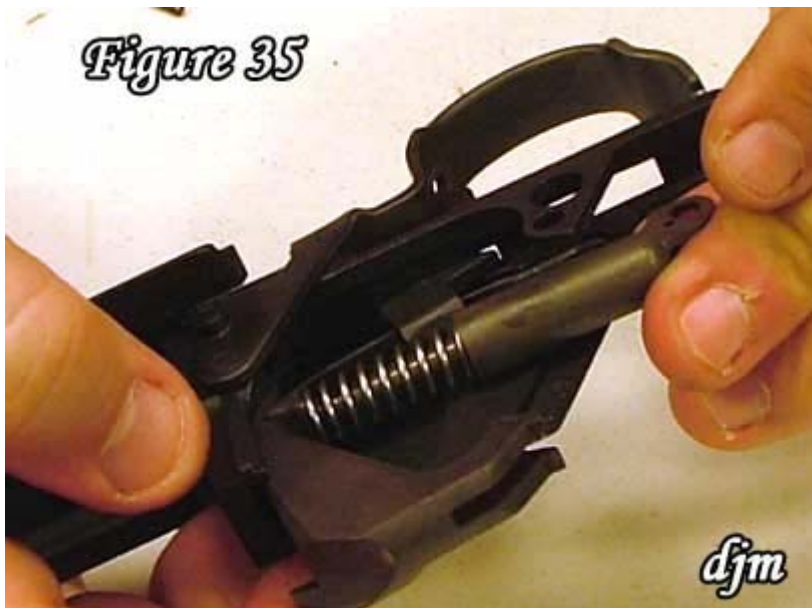
32) Insert the hammer pin.



33) Combine the spring and plunger.



34) Insert the spring and plunger into the hammer spring housing.



**35) Insert the end of the plunger against the notch in the back of the hammer.**



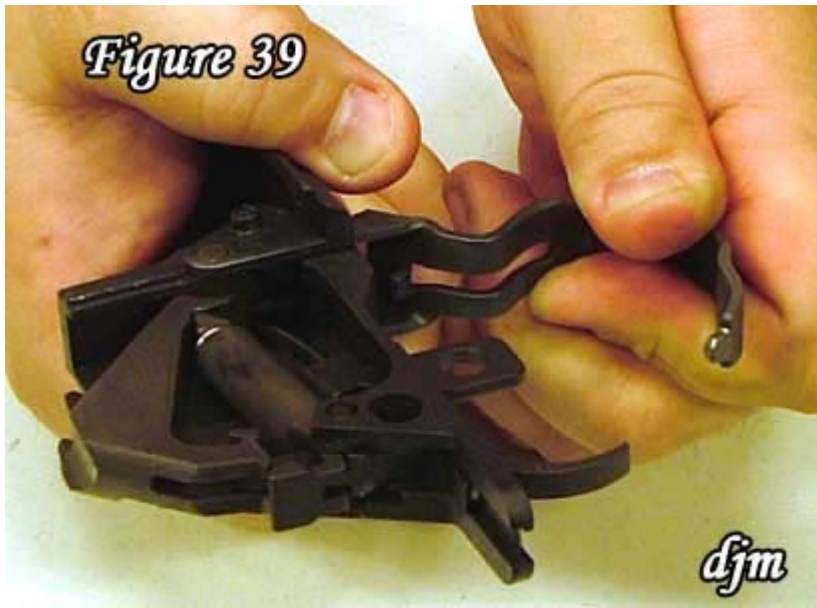
**36) Insert the trigger and sear in the trigger housing and combine with rear of hammer spring housing as shown in figure 36.**

**37) Push down with the palm of your hand against the trigger and sear so it compresses the spring. Align the holes of the hammer spring housing and the trigger. Insert the trigger pin. You may have to play around with the pin to get it in all of the way**



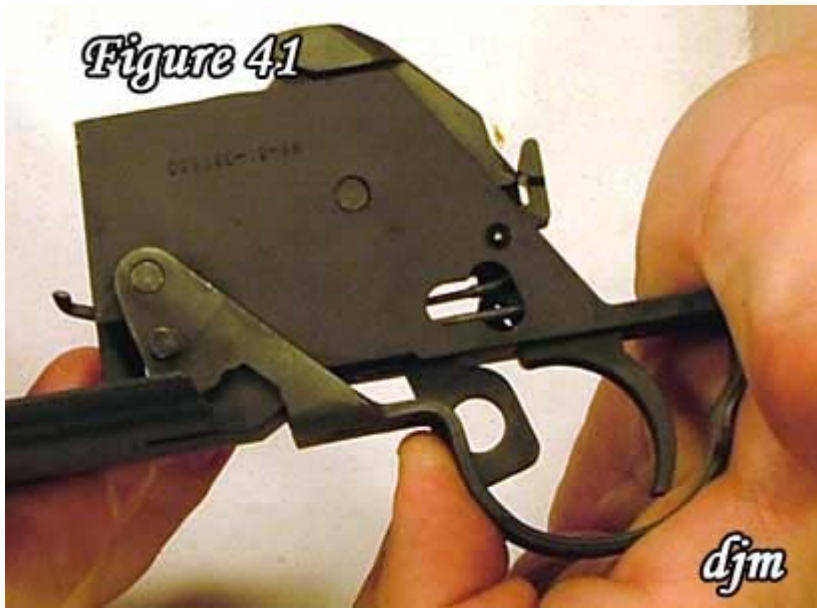
38) figure 38 shows the left hand side of the trigger housing with the trigger pin inserted all of the way.

39) Pull the trigger guard all of the way forward and cock the hammer.



40) Close and lock the trigger guard into place.

41) Flip the safety on.



*Figure 41*

*djfm*



*Figure 42*

*djfm*

42) Pull trigger to make certain safety is functional. The hammer should not release.



*Figure 43*

*djfm*

43) Press the safety off.



44) While holding down on the hammer pull the trigger. The hammer should release and slowly allow it to swing up.



45) Cock the hammer again and turn on the safety.



46) Unlock and open the trigger guard. The trigger assembly is now ready to be installed in the M1 Garand.

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