

Collecting and Shooting the Military Surplus Rifle



For Great De

OUR  
SPONSORS

Please make certain to visit our  
new Showcase of Sponsors!  
[More!](#)



kivaari's match/target SK



*Luger P.08  
Field Disassembly &  
Reassembly Instructions*

[Adobe PDF Downloadable Version of Article](#)

- 1) Point the pistol pointed in a safe direction and make certain the pistol is unloaded. Depress the magazine release.



2) Remove the magazine from the pistol.

3) Press muzzle against a hard surface or pull back on the barrel and receiver assembly, moving barrel and receiver assembly back on frame about 1/4" to release tension on recoil spring.



4) Rotate the take down lever clockwise to the six o'clock position.

5) Lift out trigger plate assembly from frame.



6) Remove the barrel and receiver assembly.

7) Grasp the toggle and pull upward slightly to relieve tension. Drift the receiver axle in slightly from right side of receiver.



8) Axle may now be grasped from left side of receiver and withdrawn.

9) Toggle and breechblock assembly can now be withdrawn from the rear of receiver.



10) Figure 10 shows the field disassembled P.08 pistol.

### Reassembly Instructions

11) Insert toggle and breechblock assembly into the rear of receiver.



12) Align the toggle and receiver. The axle may now be inserted from left side of receiver.



13) When replacing barrel, receiver, and breech assembly on frame, be sure coupling link suspended from rear end of toggle assembly drops into its proper place in front of inclined upper arms of recoil lever. The proper relationship of these parts is shown in figure 13.



14) When reassembling pistol, trigger lever in trigger plate must fall into its slot in trigger and small lip at rear of trigger plate must be inserted under side of frame in recess provided.



15) Press muzzle against a hard surface or pull back on the barrel and receiver assembly, moving barrel and receiver assembly back on frame about 1/4" to release tension on recoil spring. Rotate the take down lever counter-clockwise to the three o'clock position.

16) Grasp toggle and pull back. Release toggle and make certain pistol functions properly.



17) Insert the magazine and lock into place.

18) Figure 18 shows the assembled P.08 pistol.



[Adobe PDF Downloadable Version of Article](#)