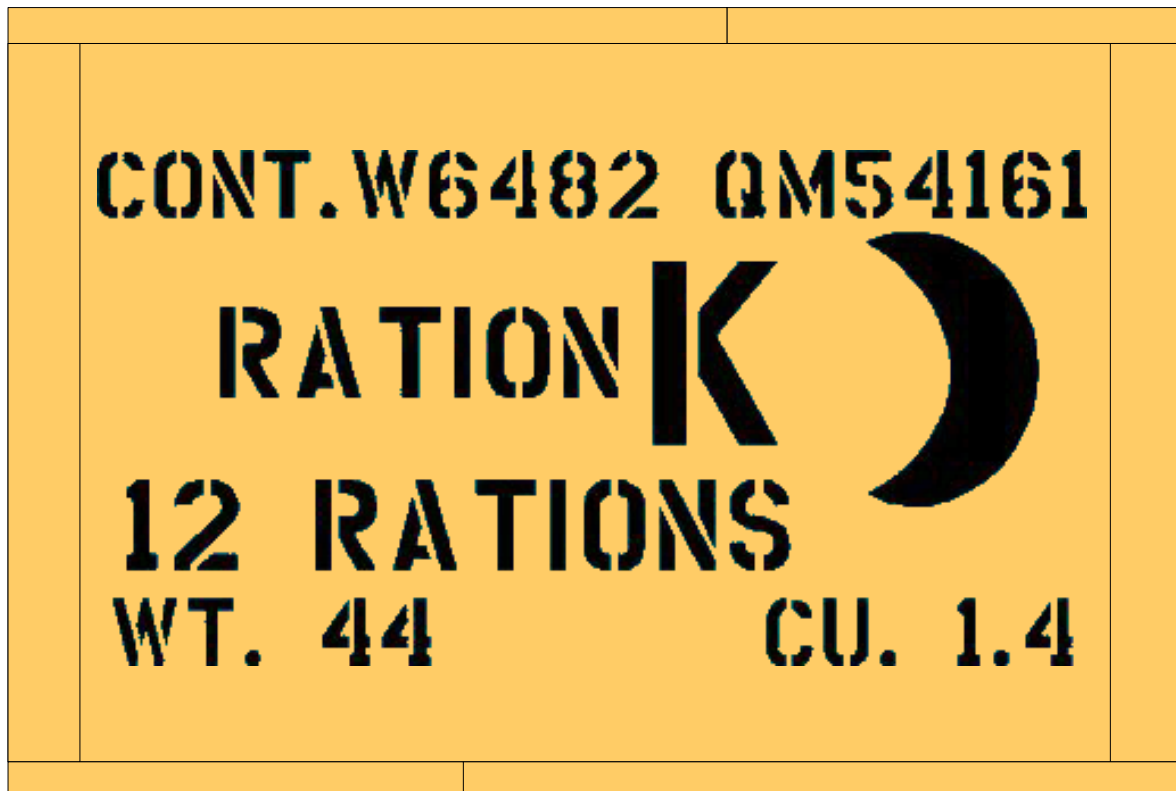


C, D or K Ration Crate



Plans by J. Gary Opredek (www.9thdivision.com)

Stencils by Paul Anderson (<http://www.noostadirect.com/>)

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Parts List

2 – 1x8x22 1/4” (for Front and Back)

2 – 1x8x10 3/4” (for Ends)

1 – 1x2x4 ft (Lid cross members)

2 – 3/8x8x22 1/4” (Top and Bottom) (for authenticity)

1 – 3/8x6x22 1/4” (Top and Bottom) (for authenticity)

-OR-

2 – 1x8x22 1/4” (Top and Bottom) (for simplicity)

1 – 1x6x22 1/4” (Top and Bottom) (for simplicity)

Nails

Glue

Wood Shopping List

1 – 1x8x8 ft long

1 – 3/8x8x6 ft long or 1 – 1x8x6 ft long

1 – 3/8x6x6 ft long or 1 – 3/8x6x6 ft long

2 – 1x2x10 5/8“

Note: I know 3/8” lumber is impossible to get unless you know someone who has a band saw that can split lumber for you. Authentic ration crates had 3/8” thick boards for the tops and

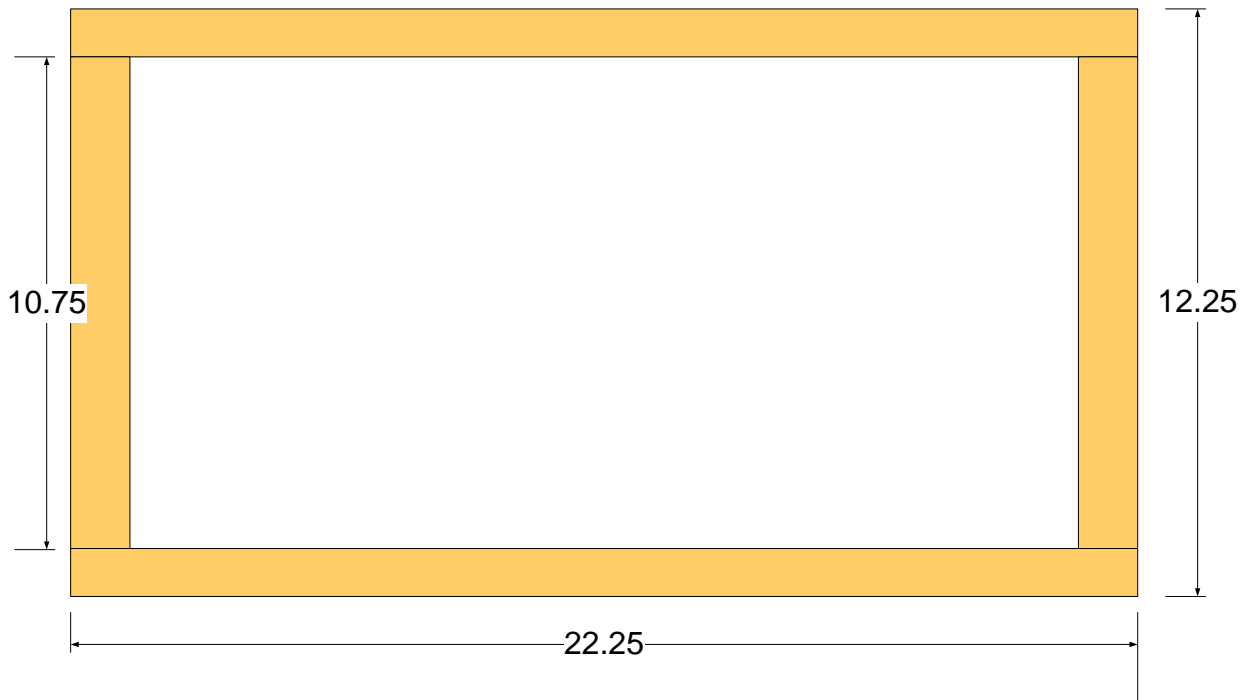
bottoms. If you want to go this route then get or make the 3/8" boards. Otherwise I also list just regular old 1X boards instead. That tends to be good enough for most people. Don't worry about adjusting the height for the extra thickness of the boards, just let them be a little bigger. I based these plans off of a crate I borrowed from a friend. This document assume you have already cut the lumber to the lengths described above.

You can use these plans to create C, D or K rations. The sizes of the original crates were all within an inch or so of each other so you can mass produce them and then stencil them as you see fit.

1. **Pre- Cut** all of your as per the dimensions above. You will need to do 1 modification to the 3/8X6x22 1/4" boards (or 1x6x22 1/4" boards). Rip them down to 4 3/4" wide.

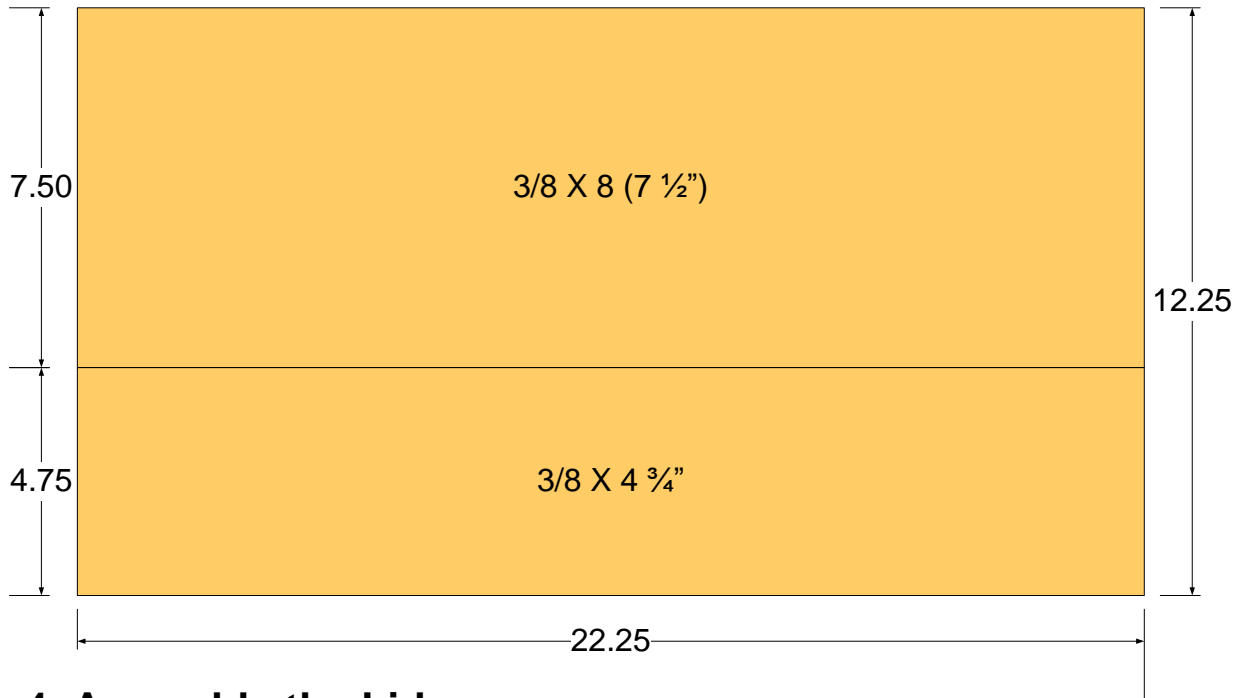
2. **Assemble the box it front and sides.**

The front and sides are butt jointed. Real simple. Just glue and nail.



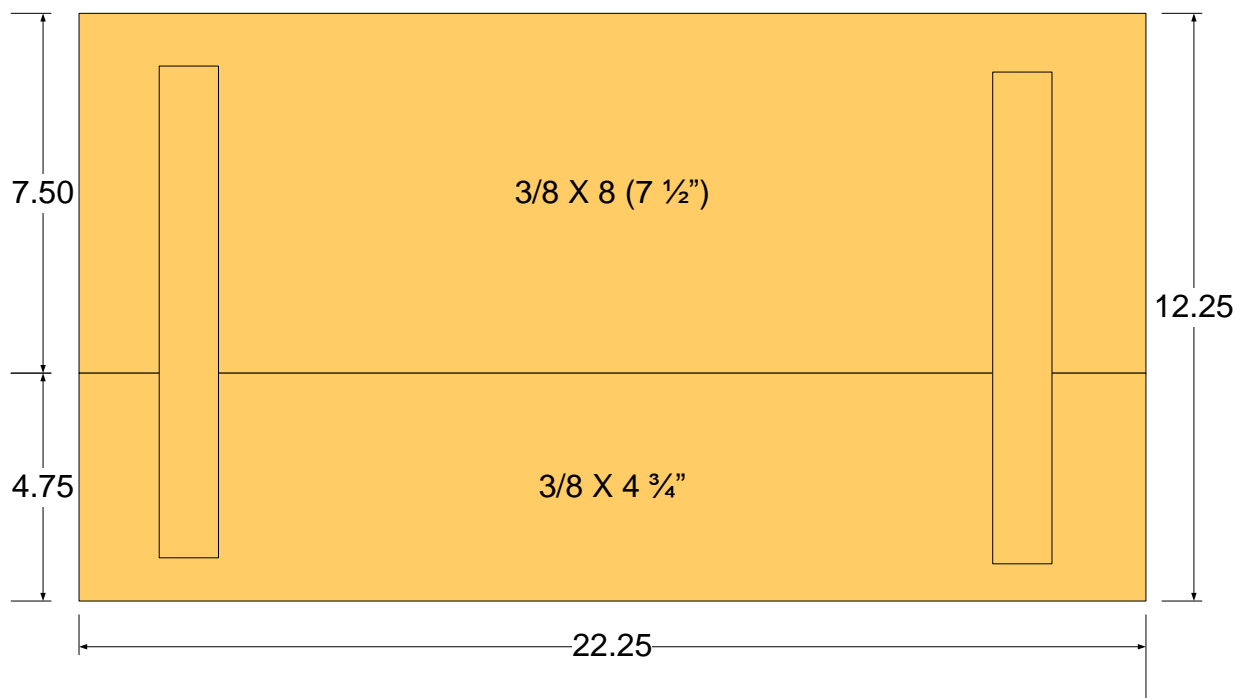
3. Glue and Nail the bottom on.

What more do I need to say?



4. Assemble the Lid

Lay the remaining 2 boards together and then glue and screw the 1X2 boards to them to join them into the lid.



5. The crate is complete.
6. Finished pictures

